



## AUBICHON CELLARS

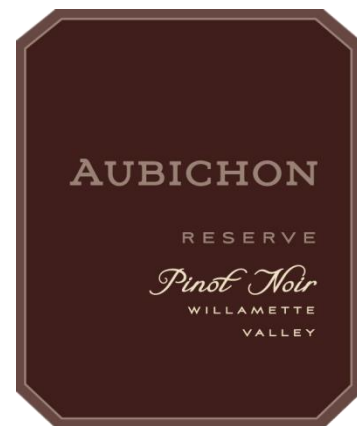
Meticulous, hand-crafted, time-inefficient Willamette Valley winemaking by Jim Sanders since 2007. Centered around friendships and sourced only from select vineyard sites, Aubichon features distinguished small-production Pinot Noir, Chardonnay, and Alsatian-style Pinot Gris from all AVAs of the Willamette Valley. *In a word, Aubichon wines are "artisanal" ...if there is an easy way to do something, chances are we didn't do it that way.* You will benefit from the detailed quality of our labor.

We were proudly selected by Wine Spectator as one of "Eight New Names to Know", January 2015.

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### 2014 Aubichon Reserve Pinot Noir

<i>Winemaker:</i>	Jim Sanders
<i>Vineyards:</i>	50% Le Cadeau (Chehalem Mountains AVA) 33% Riverside (near McMinnville AVA) 17% Olenik (Chehalem Mountains AVA)
<i>Aging:</i>	11 months in 45% new French oak
<i>Alcohol:</i>	14.1%
<i>Production:</i>	71 cases (3 barrels)



***Production Notes:*** The 2014 Aubichon Reserve Pinot Noir was carefully selected from three barrels, following eleven months of barrel-aging, after an ideal growing season. The result is a harmonious balance of three unique vineyards, ranging in elevation from 300-ft to nearly 800-ft, all with varying soil types and sun exposure. Our Reserve selection represents the finest Pinot Noir of Aubichon Cellars in 2014 and the meticulous craft of Jim Sanders.

***About the Winemaker:*** Jim Sanders is the winemaker and a founding partner in Aubichon Cellars. Jim focuses on small production, hand-crafted wines, aged exclusively in top-tier French oak from the finest cooperages in Burgundy. Through 18 vintages in the Willamette Valley, Jim's winemaking portfolio features some of Oregon's most acclaimed wines, including several cuvees of highly rated Pinot Noir from Le Cadeau Vineyard.

***91-PTS. Wine Spectator:*** Bright and deft, balancing the focused cherry and currant flavors against fine tannins. Matches hints of earthy mineral to an open texture, finishing with generosity and precision.

***94-PTS. James Suckling:*** A subtle and beautiful 2014 with perfumed cherry, strawberry and light honey character. Medium body, fine tannins and a refined finish. A beauty.