



## AUBICHON CELLARS

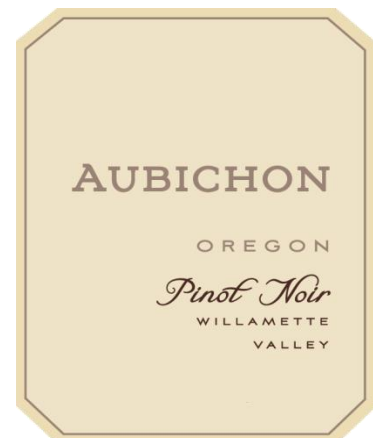
Meticulous, hand-crafted, time-inefficient Willamette Valley winemaking by Jim Sanders since 2007. Centered around friendships and sourced only from select vineyard sites, Aubichon features distinguished small-production Pinot Noir, Chardonnay, and Alsatian-style Pinot Gris from all AVAs of the Willamette Valley. *In a word, Aubichon wines are "artisanal" ...if there is an easy way to do something, chances are we didn't do it that way.* You will benefit from the detailed quality of our labor.

We were proudly selected by Wine Spectator as one of "Eight New Names to Know", January 2015.

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### 2015 Aubichon Pinot Noir Willamette Valley

<i>Winemaker:</i>	Jim Sanders
<i>Vineyards:</i>	42% Olenik Vineyard 33% Riverside Vineyard 25% Hall Vineyard
<i>Cooperage:</i>	3-year French oak: 35% new
<i>Aging in Barrel:</i>	11 months
<i>Alcohol:</i>	14.5%
<i>Production:</i>	304 cases (12 barrels)



**About the Winemaker:** Jim Sanders is the winemaker and a founding partner in Aubichon Cellars. Jim focuses on small production, hand-crafted wines, aged exclusively in top-tier French oak from the finest cooperages in Burgundy. Through two decades in the Willamette Valley, Jim's winemaking portfolio features some of Oregon's most acclaimed wines, including several cuvees of highly rated Pinot Noir from Le Cadeau Vineyard.

**92-PTS. James Suckling (former Senior Editor for Wine Spectator):** "A vivid young wine with strawberry, rose and lemon character. Medium body, fine tannins and a fresh finish. Shows the beautiful quality of 2015." –JS