

Meticulous, hand-crafted, time-inefficient Willamette Valley winemaking by Jim Sanders since 2007. Sourced only from select vineyard sites, Aubichon features distinguished small-production Pinot Noir, Chardonnay, and Alsatian-style Pinot Gris from all AVAs of the Willamette Valley. In a word, Aubichon wines are "artisanal" ...if there is an easy way to do something, chances are we didn't do it that way.

Proudly selected by Wine Spectator as one of "Eight New Names to Know", January 2015.



## 2018 Aubichon Cellars Reserve Syrah

Aubichon Reserve Syrah is sourced exclusively from Stone Valley Vineyard within The Rocks District of Milton-Freewater AVA - a highly coveted region on the Oregon side of the state border running through the Walla Walla Valley. The 5½ acres of self-rooted Syrah vines were planted in 2002 through 40-ft. of basalt cobblestone, at 855-ft. in elevation. The vineyard is LIVE certified, adhering to rigid sustainable farming practices. The naturally slow growing season of Stone Valley results in low brix at harvest while developing the depth and complexity expected of Syrah.

Jim Sanders is the winemaker and a founding partner in Aubichon Cellars. Jim focuses on small production, handcrafted wines, aged exclusively in top-tier French oak from the finest cooperages in Burgundy. Through two decades in the Willamette Valley, Jim's winemaking portfolio features some of Oregon's most acclaimed wines, including several cuvees of highly rated Pinot Noir from Le Cadeau Vineyard.

**PRODUCTION** WINEMAKER AVA **VINEYARD** BARREL AGING ALC BY VOL

126 cases Jim Sanders The Rocks District of Milton-Freewater AVA Stone Valley Vineyard 23 months, French oak (Burgundian barrels, 40% new) 14.7%